

CAVITY WALL

CW/LM LIGHT TO MEDIUM DUTY

Lintels are manufactured from minimum 4mm thick structural steel plate with a minimum yield strength of 275N/mm². All lintels are post galvanised to a minimum zinc thickness dictated by building usage and geographical corrosivity ratings (see millennium map and lintel longevity table) to comply with BS 7543 and BS EN ISO 1461.



Minimum 100mm slope height in accordance with NHBC guidelines to present effective dpc and reduce risk associated with mortar bridging across cavity.

Factory fitted profiled polystyrene insulation. CFC Free. Insulation shaped to soffit as plaster key.

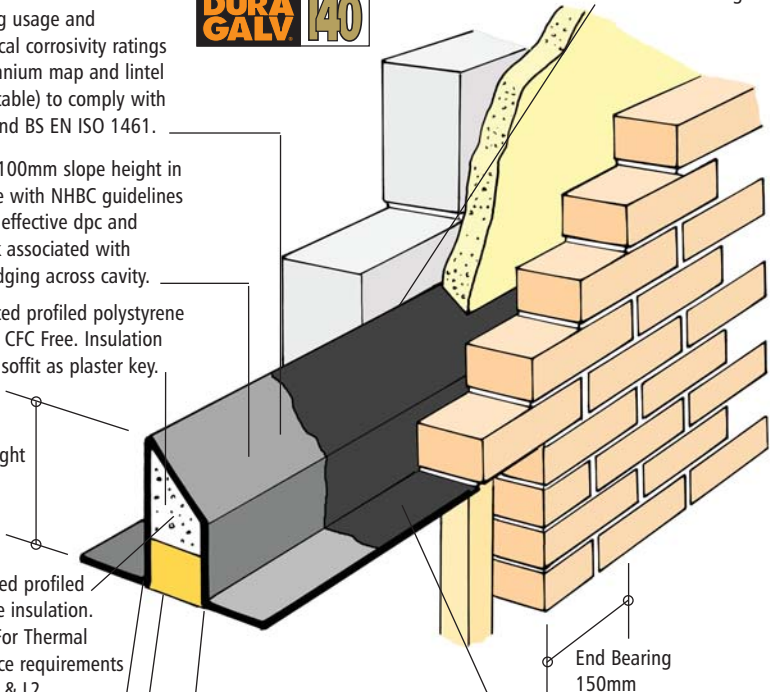
Lintel Height
175mm

Factory fitted profiled polystyrene insulation. CFC Free. For Thermal performance requirements to parts L1 & L2 building regulations.

Wide rear flange options and open back for inner leaf blockwork coursing. Mechanically fixed pinch battens to ensure stability of section under load.

Flange and cavity widths to lintel profile are tailored to suit specific wall construction to ensure sectional stability under load and reduced thermal transmittance through wall construction.

Open back design prevents differential movement of blockwork to lintel and allows continuation of inner leaf block thickness off the lintel flange.



DUPLEX COATING

Duplex paint system over post galvanised lintel, dictated by building usage and geographical corrosivity ratings (see millennium map and lintel longevity table).

PRODUCTS AND INFORMATION CAN BE AMENDED WITHOUT PRIOR CONSENT TO MAINTAIN THE COMPANY POLICY OF CONTINUED IMPROVEMENT

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CAVITY WALL

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GENERAL TECHNICAL DETAIL, COMPOSITION AND MANUFACTURE

GENERAL

Introduction. The SUPERLINTEL CW/LM range of lintels, for external cavity wall applications, have a number of outstanding features which contribute to performance and durability characteristics which exceed BSEN 845-2:2003 recommendations.

These Features include:-

- 4mm thick structural steel plate used throughout for rigidity, long life durability and dimensional consistency.
- Optimum protection against corrosion; Lintels are hot-dip galvanised after manufacture.
- Lintels have undergone a testing programme by the Warrington Fire Research Consultancy in accordance with BS 476:Part 20: 1987. The test structure utilised a typical everyday wall construction, with 12mm plaster and skim only, over the inner leaf and blockwork. Full structural integrity was

maintained for in excess of 90 minutes.

- End bearings of 150mm as standard for high structural stability.

Non-standard end bearings can be supplied to order.

- Choice from any cavity widths and flange options to enable 'U' values of less than $0.35W/m^2 K$ to be attained. Lintels are manufactured to suit the precise cavity and inner block widths for maximum load-bearing capacity and to achieve maximum 'U' values in conjunction with wall construction and hence meet requirements of Parts L1 & L2 building regulations.
- Mortar keying slots to flanges at bearings.

All lintels are Hot Dip Galvanised after manufacture, tested in compliance with BS EN ISO 1461 for zinc coatings of steel through the controlled inhouse galvanising "DURAGALV" process. Coating thicknesses vary in accordance with the requirements of BS 7543 and local corrosion categories levels.

For "DURAGALV" coatings above 70 microns, i.e: Duragalv 100 and 140, additional controlled processes are employed to ensure the heavier coatings adhere to the "minimum 4mm" specially selected steel plate required to accept these levels of heavy coatings.

To achieve protection for all five corrosion category areas, a further "DUPLEX COATING" paint system is applied to lintels, after galvanising, in the most severe areas of corrosion levels.

COMPOSITION AND MANUFACTURE

Lintels are manufactured from minimum 4mm thick steel structural plate with a minimum yield strength of 275N/mm².

LOADING RATIOS, SECTIONAL DETAIL / PROPERTIES

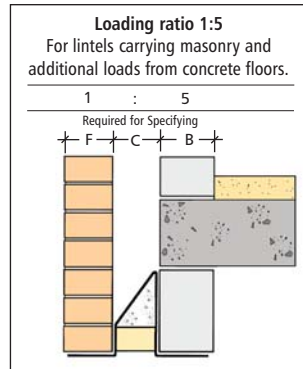
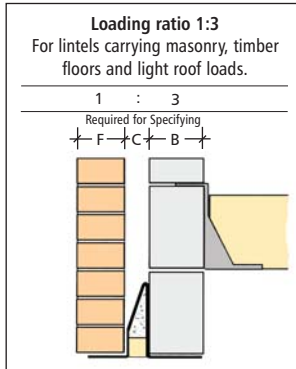
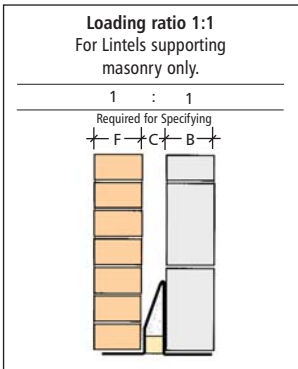
PERFORMANCE

Mechanics. Safe working loads for the CW/LM range of lintels are established by testing based upon the non-destructive test procedures for steel lintels as recommended in BSEN 845-2:2003

Each load is the **total** allowable equivalent uniformly distributed load (UDL) as described in BS 5977 : Pt.1 : Section 3.6. along the outer and inner leaf flanges at a ratio of 1:1, 1:3 and 1:5 and above for heavier inner leaf loading.

Load ratio classifications.

Under standard conditions, the load ratios for cavity walls are given below. No more than half safe load should be carried by the outer leaf of the lintel.



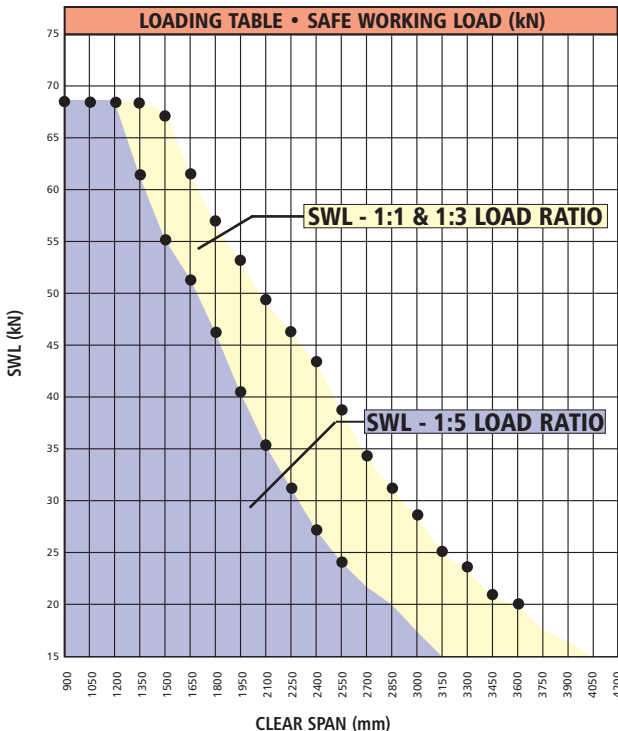
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CAVITY WALL

CW/LM LIGHT TO MEDIUM DUTY

LOADING TABLES

PRODUCTS AND INFORMATION CAN BE AMENDED WITHOUT PRIOR CONSENT TO MAINTAIN THE COMPANY POLICY OF CONTINUED IMPROVEMENT



CLEAR SPAN	(min) END BEARING	OVERALL LENGTH	SWL (kN)
1350	150	1650	68
1500	150	1800	67
1650	150	1950	62
1800	150	2100	57
1950	150	2250	53
2100	150	2400	49
2250	150	2550	46
2400	150	2700	43
2550	150	2850	38
2700	150	3000	34
2850	150	3150	31
3000	150	3300	28
3150	150	3450	25
3300	150	3600	23
3450	150	3750	21
3600	150	3900	20

CLEAR SPAN	(min) END BEARING	OVERALL LENGTH	SWL (kN)
900	150	1200	68
1050	150	1350	68
1200	150	1500	68
1350	150	1650	61
1500	150	1800	55
1650	150	1950	51
1800	150	2100	46
1950	150	2250	40
2100	150	2400	35
2250	150	2550	31
2400	150	2700	27
2550	150	2850	24

SECTIONAL PROPERTIES

EXAMPLE OF SECTIONAL PROPERTIES							
SECTION REFERENCE	FACING LEAF WIDTH (F)	CAVITY WIDTH (C)	INNER LEAF WIDTH (B)	WALL WIDTH	LINTEL WEIGHT/M kg	I _{xx} cm ⁴	Z _{xx} cm ³
CW/LM/102/50/100	102mm	50	100mm	252mm	16.9	729.9	63.2
CW/LM/102/70/100	102mm	70	100mm	272mm	17.2	744.8	65.1
CW/LM/102/85/100	102mm	85	100mm	287mm	17.4	759.2	66.8
CW/LM/102/100/100	102mm	100	100mm	302mm	17.7	775.6	68.9
CW/LM/102/50/140	140mm	50	140mm	292mm	17.9	767.6	64.8
CW/LM/102/70/140	140mm	70	140mm	312mm	18.1	783.7	66.7
CW/LM/102/85/140	140mm	85	140mm	327mm	18.4	799.4	68.5
CW/LM/102/100/140	140mm	100	140mm	342mm	18.7	817.1	70.7

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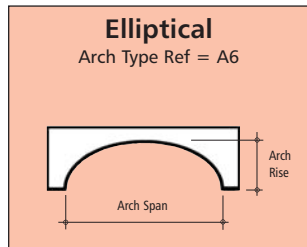
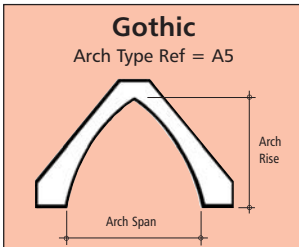
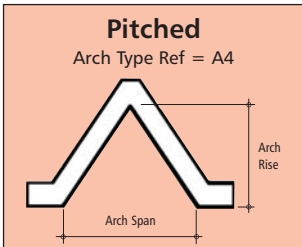
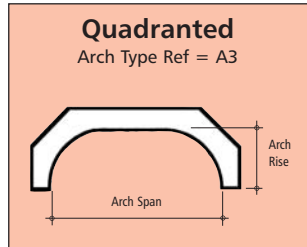
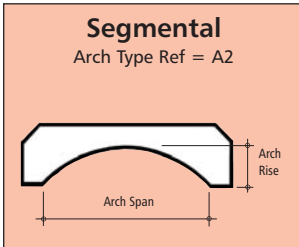
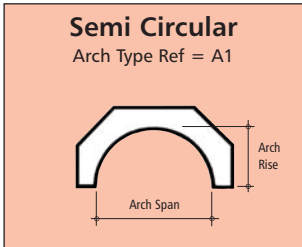
ARCHED LINTEL TYPES

Arched soffit Superlintels can be designed to suit any of the cavity wall lintel sections. there are 6 standard arch profiles shown, each providing full support to masonry arch shapes as drawn.

Steel flange thicknesses to lintel soffits are allowed for within a design to ensure continuity of brick coursing to outer leaf, in particular springing points at each end of lintel spans.

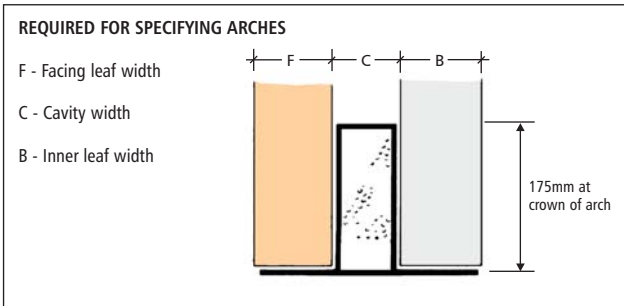
Where overall lintel height exceeds 450mm, webs are cropped to allow wall ties to be continued between both outer and inner leaf.

As with flat soffit Superlintels, the lintel section is dictated by wall construction, load and span. Arched forms may dictate minor changes to lintel section as shown, Arched lintels may require a separate damp proof course membrane, supplied by others.



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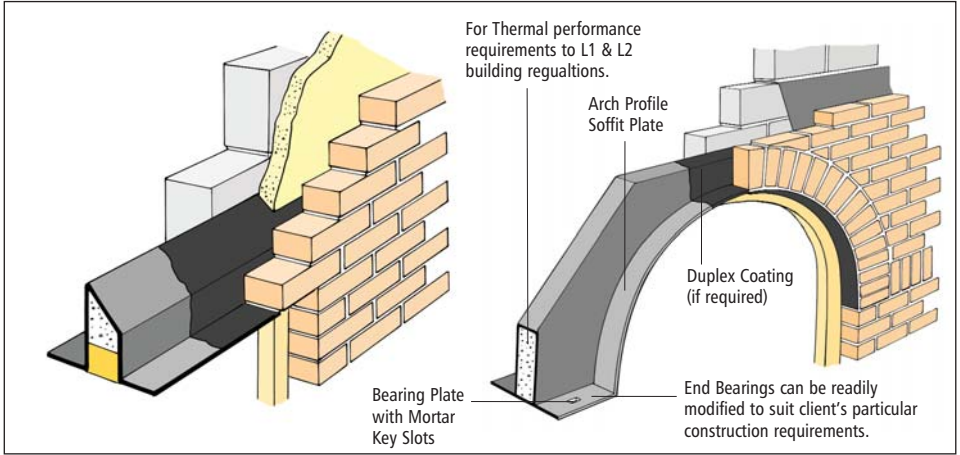
LOADING RATIOS, SECTIONAL DETAILS OF ARCHES



CAVITY WALL

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TYPICAL INSTALLATION/CONSTRUCTION DETAILS



ACCESSORY SUFFIXES

To specify add the following suffixes to the professional specification code

COL Corbelled Outer Leaf

CS Concealed Soffit detail.

G Stepped outer flange (20 mm step unless stated).

JAF Moulded arch former.

JSF Superarch steel arch former.

JM Phosphate etch finish to lintel soffit.

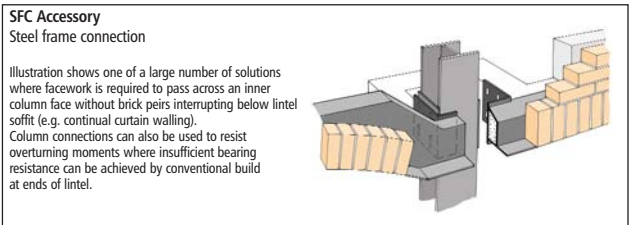
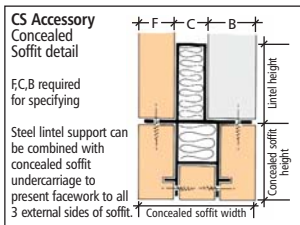
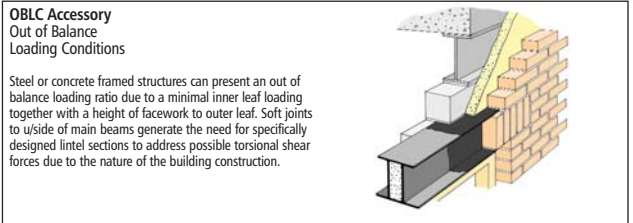
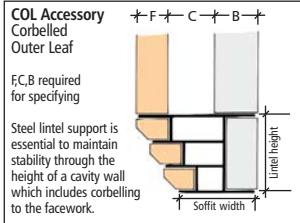
OBLC Out of Balance Loading Conditions

SFC Steel frame connection..

SS Stainless steel lintel

Note: Finish coating suffix code i.e. DG140 (Duragalv 140) is not required when specifying stainless steel.

U Metal lathing plaster key.



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FINISHES

How to use the Lintel Longevity Table

1. Locate your site on the Millennium map (E.g. Leeds - West Yorkshire)
2. Match the corrosion category square colour to the key (Leeds = 3 light blue)
3. From the left hand column clarify required Construction Type / Minimum

- life (High quality Refurbishment = 60 years)
4. Read along from 60 years to category 3 (Minimum coating to be specified to comply with standards = Duragalv 100)
 5. At the end of the specifying code DG100 needs to be added.

Coating suffix specifying codes:

- Duragalv70 = DG70
- Duragalv100 = DG100
- Duragalv140 = DG140
- Duragalv140 + Duplex Coating = DG140DC

Fabricated mild steel lintel, Hot-Dip Galvanised after manufacture		LINTEL LONGEVITY TABLE				
Millennium Map corrosion category 1/2/3/4/5, and the minimum coatings to be specified in those areas, to comply with BS 7543 and BS EN 845-2:2003.						
See Millennium Map for your site location or visit www.hdg.org.uk/map/index.htm		1	2	3	4	5
CONSTRUCTION TYPE / MIN LIFE Retail, Industrial and General Refurb. Minimum Life to Comply With BS 7543 = 30 YEARS	DURA GALV 70	DURA GALV 70	DURA GALV 70	DURA GALV 70	DURA GALV 100	
CONSTRUCTION TYPE / MIN LIFE Health, Education, New Housing High Quality Refurb. Minimum Life to Comply With BS 7543 = 60 YEARS	DURA GALV 70	DURA GALV 70	DURA GALV 100	DURA GALV 140	DURA GALV 140 DUPLEX COATING	
CONSTRUCTION TYPE / MIN LIFE Civic and Other High Quality Buildings. Minimum Life to Comply With BS7543 = 120 YEARS	DURA GALV 70	DURA GALV 140	DURA GALV 140 DUPLEX COATING	DURA GALV 140 DUPLEX COATING	DURA GALV 140 DUPLEX COATING	

Any lintel profile can be created by our in-house design team with spans ranging from 600mm and rises to suit. Contact our advice team on techadvice@jonesofoswestry.com for online support and free design service.

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HOW TO SPECIFY

PROGRESSIONAL EXAMPLE FOR SPECIFYING

Ref DESCRIPTION	MAIN PRODUCT CODE						THESE REQUIRED WHEN SPECIFYING ARCHES			
	WALL TYPE	LOADING	FACING LEAF WIDTH (F)	CAVITY WIDTH (C)	INNER LEAF WIDTH (B)	SPAN	ARCH TYPE	ARCH RISE	ACCESSORY SUFFIX	FINISHED COATING
DETAIL	(CAVITY WALL)	(LIGHT TO MEDIUM)	(102mm)	(70mm)	(140mm)	(2100mm)	(A2 = SEGMENTAL)	(450mm)	(METAL LATHING KEY)	(SEE LONGEVITY TABLE)
PRODUCT Ref	CW	LM	102	70	140	2100	A2	450	U	DG100
THE ABOVE EQUALS FULL SPECIFYING CODE OF = CW/LM/102/70/140/2100/A2/450/U/DG100										